



Dart Aerospace Ltd.
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Tel (613) 632-5200

**D5550-3-Rework
Job Sheet 170707**



Part No: D5550-3-Rework

Job Qty: 1 ea

Part Name: Aft Outboard Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D5550-3-) DWG D5550 REV.A SHEETS 4,5 IPP REV:A 17.09.05 NEW ISSUE DD
VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/22/18	0.00	0.00	Start Up Handfinish	W	BE 18-01-22
120	HandFinish	1 pcs		1/22/18	0.00	1.00	HandFinish4		BE 18-01-22
130	QC	1 pcs		1/22/18	0.00	0.00	QC2 Machining-4		PD 18-01-25
150	HandFinish	1 pcs		1/22/18	0.00	0.19	HandFinish1		2018/01/22 J2
160	QC	1 pcs		1/22/18	0.00	0.00	QC7-5		BE 18-01-22
170	Powdercoat	1 pcs		1/23/18	0.00	0.09	Powdercoat1		BE 18-01-23
180	QC	1 pcs		1/23/18	0.00	0.00	QC3		PD 18-01-25
190	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging3-2		CS
200	QC21-SA	1 Ea		1/23/18	0.00	0.00	QC21		

Part Op 90 - RA72

Descriptions: 120 - BUFF/ SCUFF POWDERCOAT

170 - ***Mask holes or blow out access powdercoat in holes*** START TIME: 8:40 OVEN TEMPERATURE:

FINISH TIME: 9:10 M138467

190 - Identify as per dwg & Stock in QC Quarantine for RA72

JAN 6 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5550-3	Aft Outboard Beam	1 Ea (1 ea)	90-Start up Operation	5033531

Part Specifications

Specifications could not be found.

Plex 1/18/18 1:35 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

DART
AEROSPACE
S034643

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**Aft Outboard Beam****PART NO: D5550-3****Original Serial #: S034643****Revision: REWORK****Operation: Start up Operation 01/23/18****Change No:****Job No: 170707**

AGAINST DEPARTMENT/PROCESS

Cross tube	☐	Water Jet	☐	Engineering	☐
Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
Finishing	☐	Rec/Store/Packaging	☐	Other	☐
Composite	☐	Supplier	☐		

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Pressure/Forced	☐
Bending	☐
Centre Not Concentric	☐
Cracks	☐
Crimp/Kink/Ripple/Wave	☐
Cuffs	☐
Crushing	☐
Heat Treat	☐
Wave/Twist in Tube	☐
Marks/Chatter	☐

FAULT CATEGORY

Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Contamination	☐	Out of Sequence	☐	Part Moved	☐
Countersink	☐	Off-set	☐	Drawing	☐
Cut Too Short	☐	Mislabeled	☐	Finish	☐
Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐

OTHER :